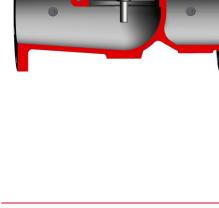


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Tight Closing Operation: When pressure from the valve inlet is applied to the cover chamber, the valve closes drip-tight.

The valve holds any intermediate position when operating pressures are equal above and below the diaphragm. CLA-VAL "Modulating" Pilot Control will allow the valve to automatically compensate for line pressure changes.



Simple, Reliable and Accurate

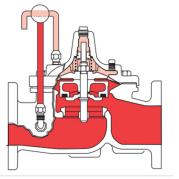
- **Drip-Tight, Positive Seating**
- Service Without Removal From Line
- Threaded, Flanged or Grooved Ends
- **Globe or Angle Pattern**
- **100% Factory Tested**

The CLA-VAL Model 100-06 Hytrol Valve is a hydraulically operated, diaphragm actuated, globe or angle pattern valve. It consists of three major components: body, diaphragm assembly, and cover. The diaphragm assembly is the only moving part.

The diaphragm assembly is guided top and bottom by a precision machined stem. It utilizes a non-wicking diaphragm of nylon fabric bonded with synthetic rubber. A resilient synthetic rubber disc retained on three and one half sides by a disc retainer forms a drip-tight seal with the renewable seat when pressure is applied above the diaphragm.

The Model 100-06 is the basic valve used in nearly all CLA-VAL Automatic Control Valves. It is the valve of choice for system applications requiring remote control, pressure regulation, solenoid operation, rate of flow control, liquid level control or check valve operation. The rugged simplicity of design and pack less construction assure a long life of dependable, trouble-free operation. It is available in various materials and in a full range of sizes, with either threaded flanged or grooved ends. Its applications are unlimited.

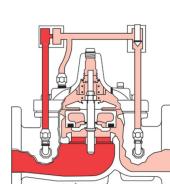
CLA-VAL 100-06 PRINCIPLE OF OPERATION (ILLUSTRATION TYPE GLOBE)



Full Open Operation:

When pressure in the cover chamber is relieved to a zone of lower pressure, the line pressure at the valve inlet opens the valve, allowing full flow.

Modulating Control:





CLA-VAL 100-06

Hytrol Valve Full Internal Port

CLA-VAL 100-06

Cove

Cover bolt

*Diaphragm washer

*Diaphragm

KO Anti-cavitation Trim option

KO

Disc auide

KO Seat Disc retainer

Seat o-ring

Body (Globe or A *Disc

Disc auide

Seat

and smalle

Spring

Operating Temp. Range Fluids

4° to 80°C

Hytrol Valve Full Internal Port

Model: Globe

Pipe plug

9

Hex. nut

8" and larger

Pipe plug

Cover bearing

Stem nut

*Space washers

Seat screw 8" and larger

Stud and larger

Stem

Pipe plug

SPECIFICATIONS

A-VA

Available Sizes												
Pattern	Threaded	Flanged	Grooved End									
Fallem	[Inch]	[Inch]	[Inch]									
Globe	1 - 3	1 - 36	1 ½ - 2 - 2 ½ - 3 - 4 -6 - 8									
Angle	1 - 3	2 - 24	2 - 3 - 4									

ceuro Patinge (Pacar

Pres	sure Ratings	(Recommende	a maximi	im pressi	ire - psi)								
Value hady & cover	Pressure Class												
Valve body & cover		Flanged	Grooved	Threaded									
Grade	Material	ANSI Standards*	150 Class	300 Class	300 Class	End ‡ Details							
ASTM A536 / EN- GJS-400	Ductile iron	B16.42	250	400	400	400							
ASTM A216-WCB	Cast steel	B16.5	285	400	400	400							
ASTM B62	Bronze	B16.24	225	400	400	400							

Note : *ANSI standards are for flange dimensions only.

Flanged valves are available faced but not drilled.

+ End details machined to ANSI B2.1 specifications.

Valves for higher pressure are available; consult factory for details.

Materials

Component	Standard material combinations								
Body & cover	Ductile iron	Cast steel	Bronze						
Available sizes [inch]	1 - 36	1 ¼ - 16							
Disc retainer & diaphragm washer	Cast iron	Cast steel	Bronze						
Trim : Disc guide, seat & cover bearing	Stainless steel								
Disc	Buna-N [©] rubber								
Diaphragm	Nylon reinforced Buna-N [©] rubber								
Stem, nut & spring	Stainless steel								
For material options not listed, consult factory. CLA-VAL manufactures valves in more than 50 different alloys.									

Viton[®] Rubber Parts - suffix KB

Optional diaphragm, disc and o-ring fabricated with Viton[®] synthetic rubber. Viton[®] is well suited for use with mineral acids, salt solutions, chlorinated hydrocarbons, and petroleum oils; and is primarily used in high temperature applications up to 120° C. Do not use with epoxy coatings above 80° C.

Epoxy Coating - suffix KC

This option NSF 61 Listed and FDA approved, fusion bonded epoxy coating is for use with cast iron, ductile iron or steel valves. This coating is resistant to various water conditions, certain acids, chemicals, solvents and alkalies. Epoxy coatings are applied in accordance with AWWA coating specifications C116-03.

Do not use with temperatures above 80° C.

Dura-Kleen® Stem - suffix KD

This stem is designed for applications where water supplies containing dissolved minerals create deposits that build-up on a standard stem and hamper valve operation. A patented, self-cleaning design on the stem allows all valve sizes to operate freely in the harshest conditions.

Delrin[®] Sleeved Stem - suffix KG

The Delrin[®] sleeved stem is designed for applications where water supplies contain dissolved minerals which can form deposits that build up on the valve stem and hamper valve operation. Scale build- up will not adhere to the Delrin[®] sleeve stem. Delrin[®] sleeved stems are not recommended for valves in continuous operation where differential pressures are in excess of 80 psi (2" and larger Hytrol valves).

Heavy Spring - suffix KH

*Repair parts

The heavy spring option is used in applications where there is low differential pressure across the valve, and the additional spring force is needed to help the valve close. This option is best suited for valves used in on-off (non-modulating) service.

Anti-Cavitation Trim - suffix KO

Anti-Cavitation Trim components consist of a stainless steel radial slotted disc guide and seat. This system is used when high differentials are present across the valve.

Water Treatment Clearance - suffix KW

This additional clearance is beneficial in applications where water treatment compounds can interfere with the closing of the valve. The smaller outside diameter disc guide provides more clearance between the disc guide and the valve seat. This option is best suited for valves used in onoff (non-modulating) service.

For assistance in selecting appropriate valve options or valves manufactured with special design requirements, please contact our Regional Sales Office or Factory.

CLA-VAL	Europe

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CLA-VAL 100-06



Hytrol Valve Full Internal Port

FUNCTIONAL DATA •

Valve size		Inches	1	1 ¼	1 1⁄2	2	2 1⁄2	3	4	6	8	10	12	14	16	18	20	24	30	36
		mm	25	32	40	50	65	80	100	150	200	250	300	350	400	450	500	600	750	900
Cv Factor Globe	Gal./Min.(gpm)	13.3	30	32	54	85	115	200	440	770	1245	1725	2300	3130	3725	5345	7655	10150	14020	
	pattern	Liters/Sec. (I/s)	3.2	7.2	7.7	13	20	28	48	106	185	299	414	552	752	894	1286	1837	2436	3200
	Angle	Gal./Min.(gpm)	27	27	29	61	101	139	240	541	990	1575	2500*	3060*	4200*	-	-	-	-	-
	pattern	Liters/Sec. (I/s)	6.5	6.5	7	15	24	33	58	130	238	378	600	734	1008	-	-	-	-	-
Equivalent	Globe	Feet (ft.)	23	19	37	51	53	85	116	211	291	347	467	422	503	612	595	628	1181	2285
length of	pattern	Meters (m)	7.1	5.7	12	15.5	16	26	35	64	89	106	142	129	154	187	181	192	552	569
pipe (L)	Angle	Feet (ft.)	28	28	46	40	37	58	80	139	176	217	222*	238*	247*	-	-	-	-	-
	pattern	Meters (m)	8.7	8.7	14	12	11	18	25	43	54	66	68	73	75	-	-	-	-	-
K Factor	Globe pa	attern	6.1	3.6	5.9	5.6	4.6	6.0	5.9	6.2	6.1	5.8	6.1	5.0	5.2	5.2	4.6	4.0	5.3	7.8
	Angle pa	attern	4.4	4.4	7.1	4.4	3.3	4.1	4.1	4.1	3.7	3.6	2.9	2.8	2.6	-	-	-	-	-
Liquid displ	aced	Fl. Oz	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
from cover		U.S. Gal.	0.02	0.02	0.02	0.03	0.04	0.08	0.17	0.53	1.26	2.51	4.0	6.5	9.6	11	12	29	42	90
chamber when valve opens		ml	20.7	75.7	75.7	121	163	303	643	-	-	-	-	-	-	-	-	-	-	-
.a opone	-	Liters	-	-	-	-	-	-	-	2.0	4.8	9.5	15.1	24.6	36.2	41.6	45.4	109.8	197	340

*Estimated

Cv Factor:

Formulas for computing Cv Factor, Flow (Q) and Pressure Drop ($\triangle P$):

 $C_V \sqrt{\Delta P}$

$$C_V = \frac{Q}{\sqrt{\Delta P}}$$
 $Q =$

K Factor (Resistance coefficient)

 $K=\frac{894d^4}{C_V^2}$ The value of K is calculated from the formula: (U.S. system units)

Equivalent length of pipe

Equivalent length of pipe (L) are determined from the formula: $L = \frac{K d}{12 f}$ (U.S. system units)

Fluid Velocity

 $V=\frac{0.4085\,Q}{d^2}$ Fluid velocity can be calculated from the following formula: (U.S. system units)

Where:

Cv = U.S. (gpm) @ 1 psi differential at 60°F water

or Cv= (I/s) @ 1 bar (14.5 PSIG) differential at 15°C water

d = Inside pipe diameter of schedule 40 steel pipe (inches)

f = Friction factor for clean, new schedule 40 pipe (dimensionless) (from Cameron hydraulic d ata, 18th edition, P 3-119)

K = Resistance coefficient (calculated)

L = Equivalent length of pipe (feet)

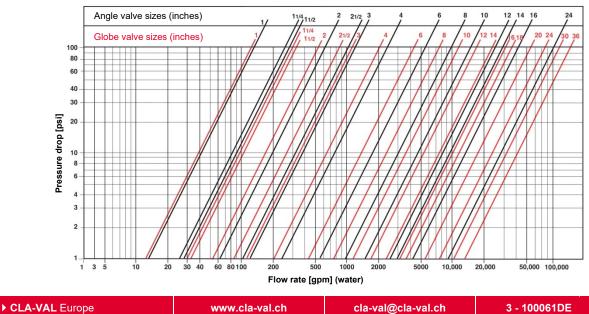
Q = Flow rate in U.S. (gpm) or (I/s)

V = Fluid velocity (feet per second) or (meters per second)

 $\Delta \mathbf{P}$ = Pressure drop in (psi) or (bar)

MODEL 100-06 FLOW CHART (BASED ON NORMAL FLOW THROUGH A WIDE OPEN VALVE)

 $\Delta P = \left(\frac{Q}{C_V}\right)^2$



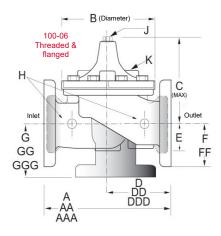
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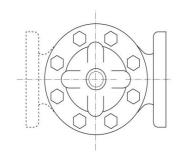
CLA-VAL 100-06

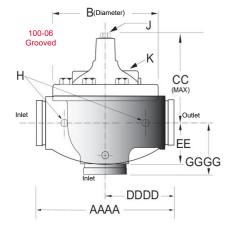


Hytrol Valve Full Internal Port

DIMENSIONS







Valve size (mm)	25	32	40	50	65	80	100	150	200	250	300	350	400	450	500	600	750	900
A Threaded	184	184	184	238	279	318	-	-	-	-	-	-	-	-	-	-	-	-
AA 150 ANSI	-	-	216	238	279	305	381	508	645	756	864	991	1051	1168	1321	1562	1600	1930
AAA 300 ANSI	-	-	229	254	295	337	397	533	670	790	902	1029	1105	1210	1362	1606	1638	1930
AAAA Grooved end	-	-	216	228	279	318	381	508	645	-	-	-	-	-	-	-	-	-
B Dia.	143	143	143	168	203	232	292	400	508	600	711	832	902	1054	1143	1350	1422	1676
C Max.	140	140	140	165	192	208	270	340	406	435	530	614	635	992	1064	1116	1387	1562
CC Max. Grooved end	-	120	120	146	175	184	236	308	371	-	-	-	-	-	-	-	-	-
D Threaded	83	83	83	121	140	159	-	-	-	-	-	-	-	-	-	-	-	-
DD 150 ANSI	-	-	102	121	140	152	191	254	322	378	432	495	528	-	-	781	-	-
DDD 300 ANSI	-	-	108	127	149	162	200	267	337	395	451	514	549	-	-	803	-	-
DDDD Grooved end	-	-	-	121	-	152	191	-	-	-	-	-	-	-	-	-	-	-
E	29	29	29	38	43	52	81	110	135	235	273	321	394	329	381	451	541	624
EE Grooved end	-	-	52	64	73	79	108	152	192	-	-	-	-	-	-	-	-	-
F 150 ANSI	-	-	64	76	89	95	114	140	171	203	241	267	298	381	419	489	572	650
FF 300 ANSI	-	-	78	83	95	105	127	159	191	222	260	292	324	381	419	489	610	650
G Threaded	48	48	48	83	102	114	-	-	-	-	-	-	-	-	-	-	-	-
GG 150 ANSI	-	-	102	83	102	102	127	152	203	219	349	378	399	-	-	560	-	-
GGG 300 ANSI	-	-	102	89	110	111	135	165	216	236	368	397	419	-	-	582	-	-
GGGG Grooved end	-	-	-	83	-	108	127	-	-	-	-	-	-	-	-	-	-	-
H NPT body tapping	3/8"	3/8"	3/8"	3/8"	1/2"	1/2"	3/4"	3/4"	1"	1"	1"	1"	1"	1"	1"	1"	2"	2"
J NPT cover center plug	1/4"	1/4"	1/4"	1/2"	1/2"	1/2"	3/4"	3/4"	1"	1"	1 1/4"	1 1/2"	2"	1 1/2"	1 1/2"	1 1/2"	2"	2"
K NPT cover tapping	3/8"	3/8"	3/8"	3/8"	1/2"	1/2"	3/4"	3/4"	1"	1"	1"	1"	1"	1"	1"	1"	2"	2"
Valve stem internal thread UNF	10-32	10-32	10-32	10-32	10-32	1/4-28	1/4-28	3/8-24	3/8-24	3/8-24	3/8-24	3/8-24	1/2-20	3/4-16	3/4-16	3/4-16	3/4-16	3/4-16
Stem travel	10	10	10	15	18	20	28	43	58	71	86	102	114	130	143	171	190	216
Approx. ship Wt. Kg	7	7	7	16	23	32	64	129	227	354	528	726	1027	1353	1769	2812	3494	5316

CLA-VAL control valves operate with maximum efficiency when mounted in horizontal piping with the main valve cover UP, however, other positions are acceptable. Due to component size and weight of 8 inch and larger valves, installation with cover UP is advisable. We recommend isolation valves be installed on inlet and outlet for maintenance. Adequate space above and around the valve for service personnel should be considered essential. A regular maintenance program should be established based on the specific application data. However, we recommend a thorough inspection be done at least once a year. Consult factory for specific recommendations.

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